

TECHNICAL DATA SHEET  
2 14-06-2018

## TEKNODUR FILLER 3574

Polyurethane filler  
**3574-09**

<b>PAINT TYPE</b>	TEKNODUR FILLER 3574 is a solvent-free, two-pack polyurethane filler.
<b>USE</b>	TEKNODUR FILLER 3574 is used for filling holes and cracks in moulded epoxy and polyester.
<b>SPECIAL PROPERTIES</b>	TEKNODUR FILLER 3574 does not shrink or swell. It is easy to apply and rub down. Paints and film coatings have good adhesion to the filler. TEKNODUR FILLER 3574 withstands well heat, weathering and chemicals.

### TECHNICAL DATA

<b>Mixing ratio</b>	Base (Comp. A): Hardener (Comp B): TEKNODUR HARDENER 7221	2.3 parts by volume 1 part by volume
<b>Pot life, +23 °C</b>	20 min.	
<b>Solids</b>	100 % by volume	
<b>Total mass of solids</b>	abt. 1800 g/l	
<b>Volatile organic compound (VOC)</b>	0 g/l	
<b>Drying time at +23°C / 50% RH</b> - dust free (ISO 1517:1973) - touch dry (DIN 53150:1995) - fully cured	after 10 min. after 1 h 72 h	
<b>Clean up</b>	TEKNOSOLV 6220.	
<b>Colours</b>	White or oxide red.	
<b>HEALTH AND SAFETY</b>	See Safety Data Sheet.	

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**DIRECTION FOR USE**

The surface to be treated must be clean and dry. Take into consideration the pot life of the product is only suitable for two-pack mixing equipment. Incomplete mixing of component or exceeding pot life will result in imperfect curing and impaired film properties.

The filler is mixed just before use and applied with a putty knife.

Rub down the filled surface before it is painted.

**Application conditions**

The temperature of the ambient air, the surface and the filler shall be above +10 °C and relative air humidity below 80 % during the application and drying period.

**ADDITIONAL INFORMATION**

The storage stability is shown on the label. Store in a dry, well ventilated place and in tightly closed containers separate from foodstuff. The best storage temperature is +10 °C - +25 °C.

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